### Note on English translation / Hinweise zur englischen Fassung

This is a translation of the product data sheet valid in Germany.

acc. to the respective national standards and building regulations.

All stated details and properties are in compliance with the regulations of the German standards and building regulations. They are only applicable for the specified products, system components, application rules, and construction details in connection with the specifications of the respective certificates and approvals.

Knauf Gips KG denies any liability for applications outside of Germany as this requires changes





# Perlfix

Adhesive gypsum for dry lining

# **Product description**

Perlfix is a stucco gypsum with factory-blended additives.

Storage Store on wooden pallets. Can be stored for approx. 6 months.

# Quality

In compliance with EN 14496, the product is subject to initial type testing and continuous factory production control and bears the CE marking.

# Properties and added value

- Factory-blend powder
- Gypsum based
- Easy to mix
- Good adhesive properties
- Efficient
- Rapid increase of bonding strength after initial setting has started

# **Field of application**

Perlfix is used to apply Knauf gypsum boards to walls on all standard substrates with a rough, absorbent surface.

# K465.de Perlfix

# Adhesive gypsum for dry lining



# **Application**

#### Substrate and pretreatment

Check the substrates for absorptivity before application, e.g. splash with water from a wallpapering brush. The substrate has to be substantial, solid, clean and dry, concrete surfaces sufficiently dry and free of sinter layers and concrete release agents. Prime smooth, non-absorbent concrete surfaces with a bonding layer of Betokontakt.

Prime highly absorbent substrates (e.g. aerated concrete) accordingly (e.g. with Knauf Tiefengrund).

Mark board edges for exact alignment of the Perlfix dabs.

#### Application temperature / climate

Do not apply at room or substrate temperatures below approx. +10°C.

#### Application time

About 30 minutes from when mixed, depending on the condition of the substrate. Soiled mixing buckets and tools reduce the application time.

Finish pounding, fixing and aligning of the gypsum boards before hardening commences.

#### Mixing

Sprinkle 30 kg of Perlfix in approx. 16 l of water and use a putty mixer to achieve a paste-like consistence.

# Material requirement and efficiency

Note

Do not mix Perlfix with other materials because properties can possibly change significantly.

# Application

#### Application of Perlfix dabs

In the case of an uneven substrate, apply Perlfix dabs at a spacing of approx. 35 cm.

Level heavily uneven substrates by underpinning with about 10 cm wide Knauf board strips and Perlfix. Apply boards to the strips with Fugenfüller Leicht using the thin bed method.

#### Application of boards, pounding and alignment

Press Knauf boards perpendicular and horizontally on the substrate and pound with straight edge. Finish pounding, fixing and aligning of the gypsum boards before hardening commences. The minimum thickness of the Perlfix dabs should be 5 mm after board alignment.

Note	

The gypsum boards should be cut so that gaps of at least 10 mm for the floor and 5 mm for the ceiling result. This will allow Perlfix to dry faster.

# Cleaning

Clean the machines and tools with water immediately after use.

Product	Consumption
Perlfix	approx. 5 kg/m <sup>2</sup>

## **Order information**

Product	Available options	Packaging unit	Material number	EAN
Perlfix	30 kg sack	40 bags/pallet	00003110	4003982085030

# Sustainability and environment

Short description	Value
Requirements of the German AgBB-scheme	Compliant
Corresponds to the French emissions class	A+
Environmental Product Declaration	EPD-BVG-KNG-20140072-IAG1-DE



Observe safety data sheet! For safety data sheet see pd.knauf.de



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